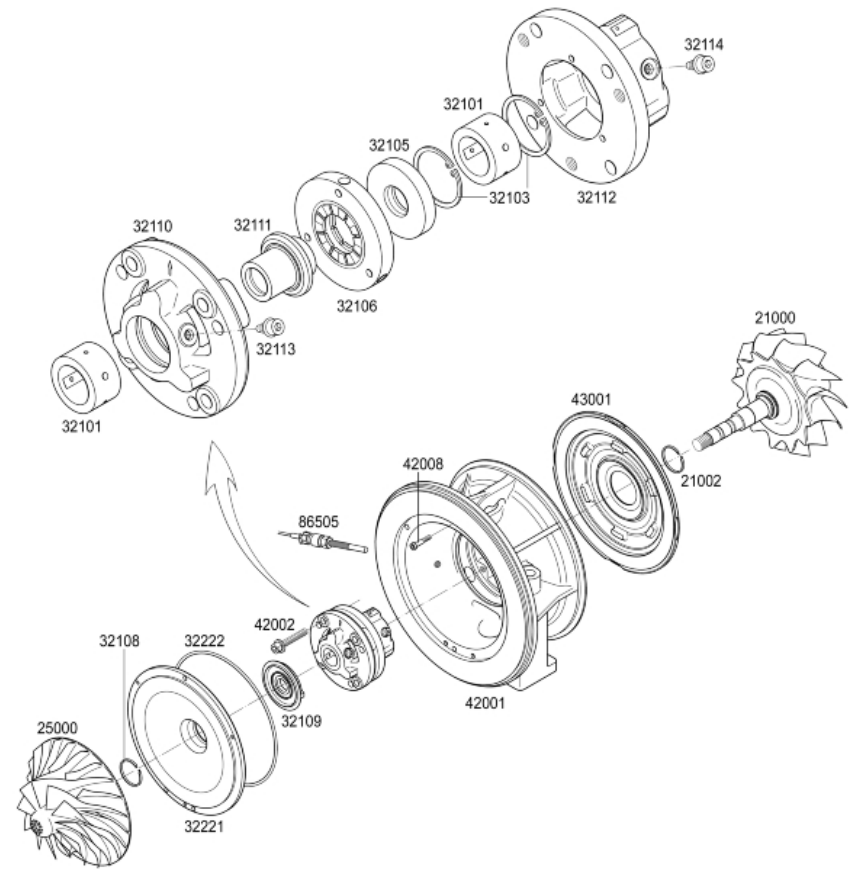


DG TURBOCHARGER SERVICE KIT DETAILS

97070: SERVICE KIT 1		
42008	Socket Screw	1
42012	O-Ring gasket	1
81010	O-Ring gasket	1
52406	Gasket	1
72041	Counter sunk screw	2
77005	O-Ring gasket	1

97076:SERVICE KIT 2		
21002	Piston Ring	1
32108	Piston Ring	1
32222	O-Ring gasket	1
42008	Socket screw	2



97080 → SERVICE KIT 3

97080 : Spare Part Set 3		
32101	Radial bearing	2
32103	Circlip	2
32113	Socket screw	3
32114	Socket screw	3
32105	Trust ring	1
32106	Trust bearing	1
32111	Auxiliary bearing	1



97081 → SERVICE KIT 5
97084 → SERVICE KIT 6

97081: Radial bearing change		
32101	Radial bearing	2
32103	Circlip	2
32113	Socket screw	3
32114	Socket screw	3

97084 : Axial bearing change		
32105	Trust ring	1
32106	Trust bearing	1
32111	Auxiliary bearing	1